

FIG. 1a

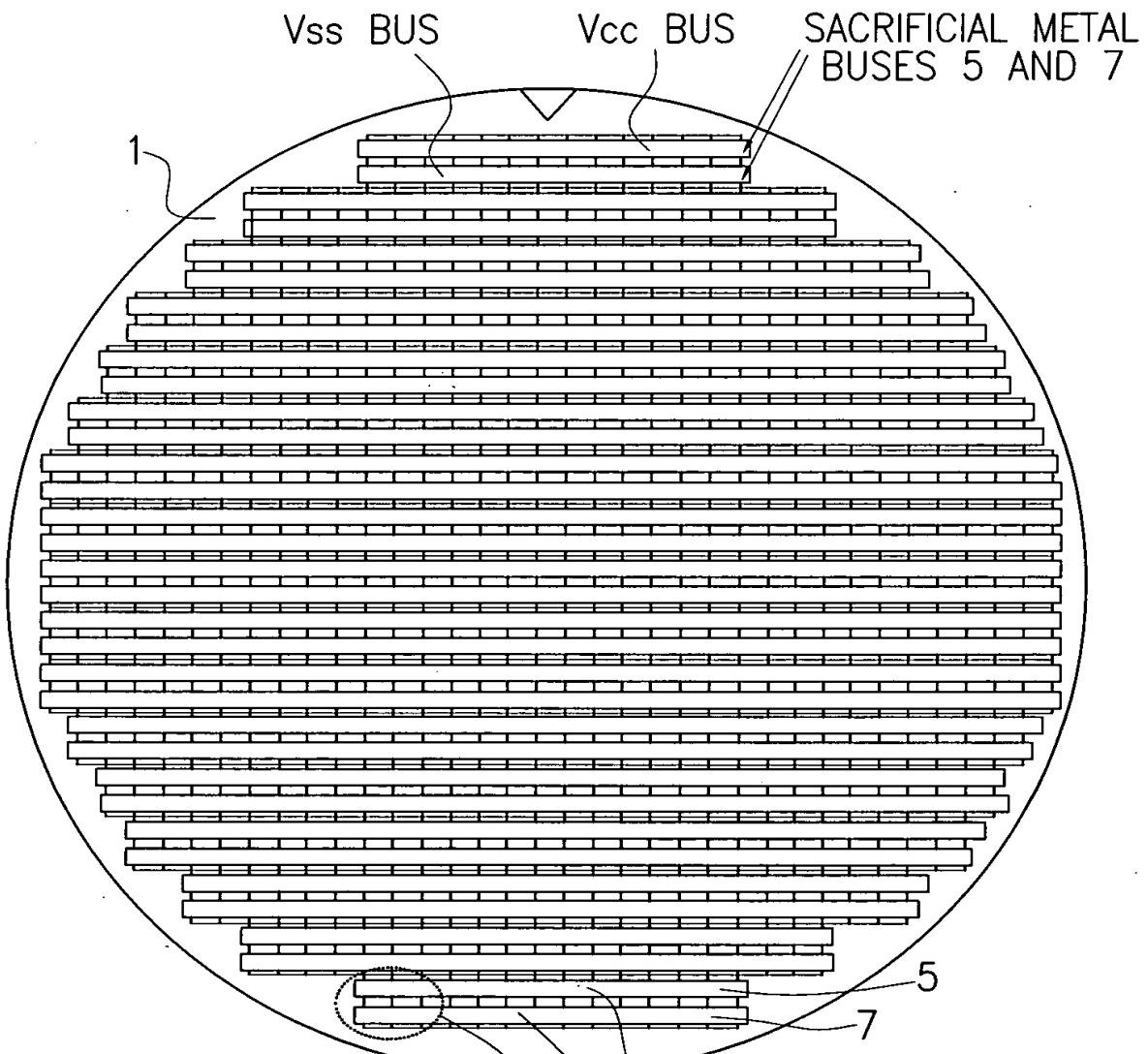


FIG. 1b

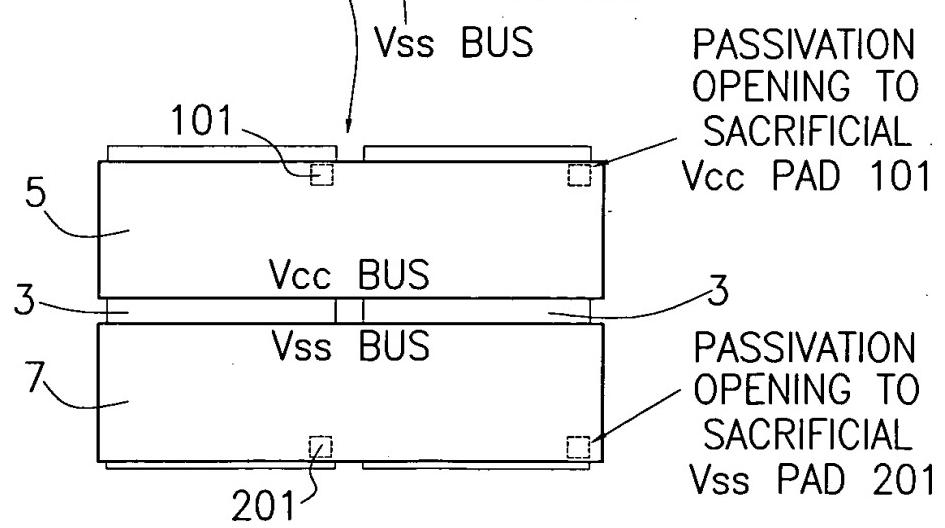


FIG. 2

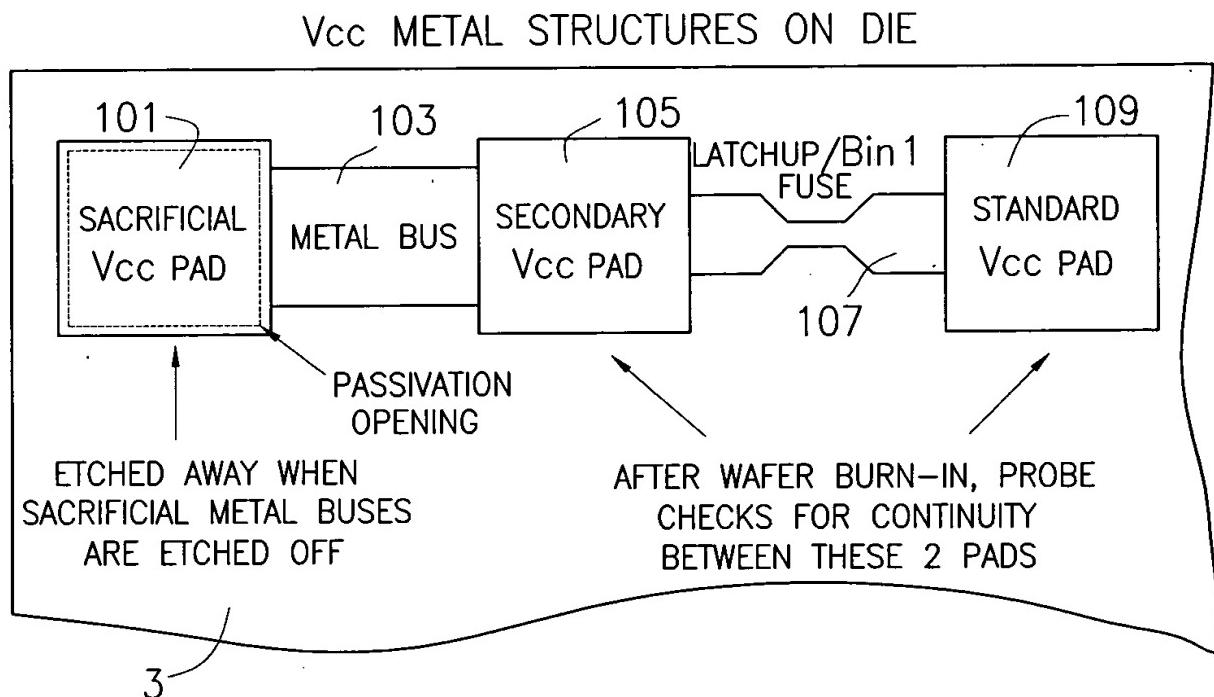
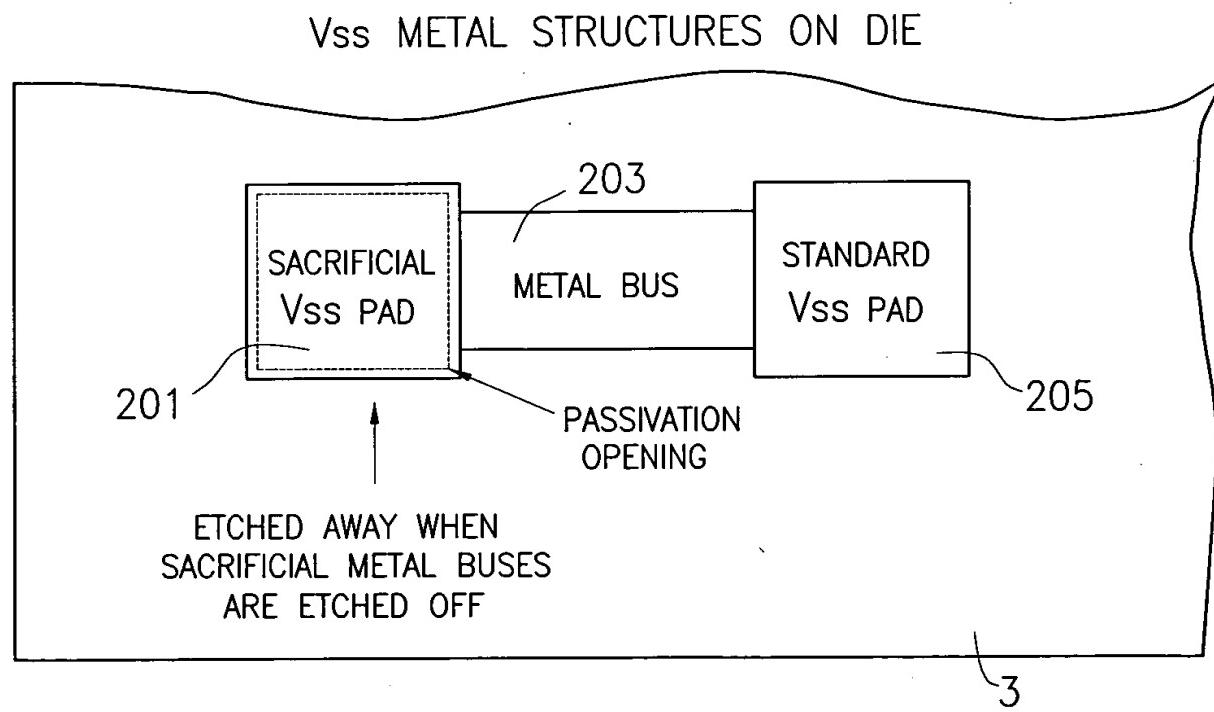


FIG. 3



VCC METAL STRUCTURES

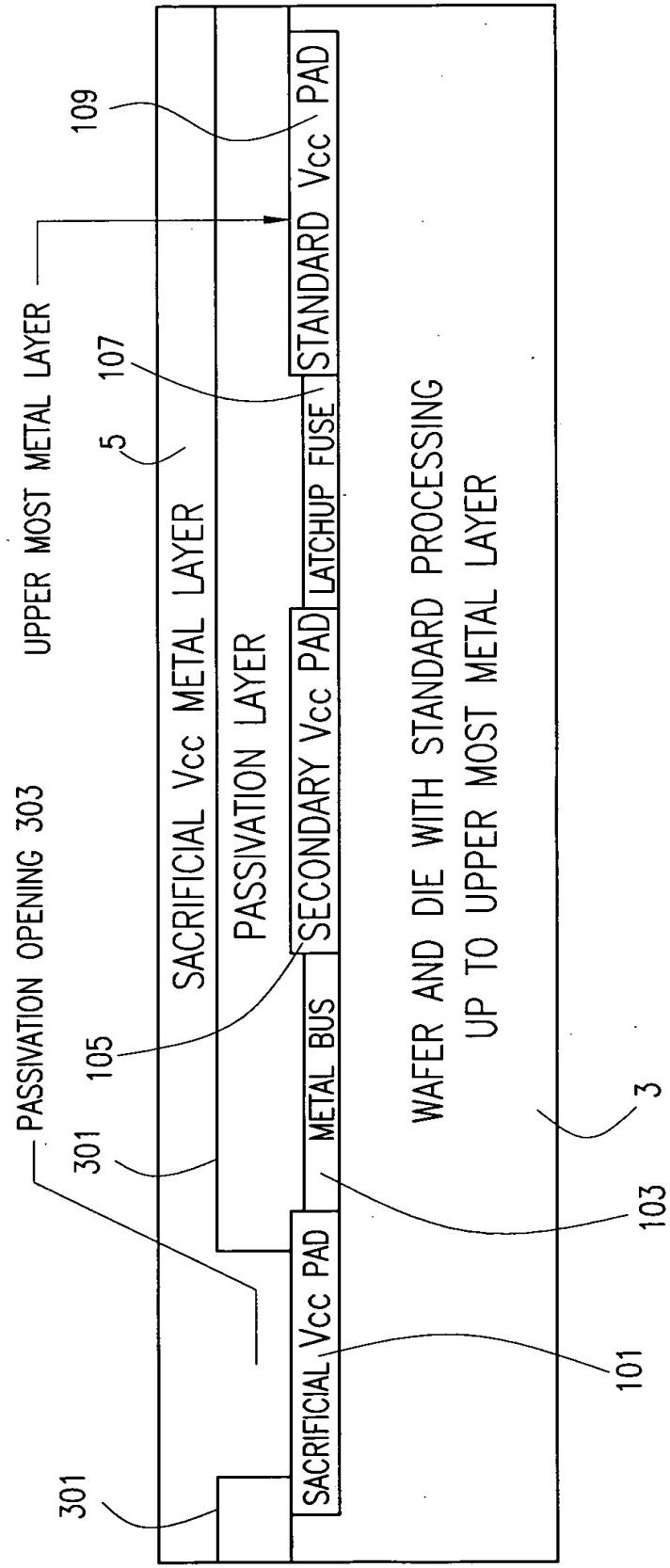


FIG. 4a

FIG. 4b

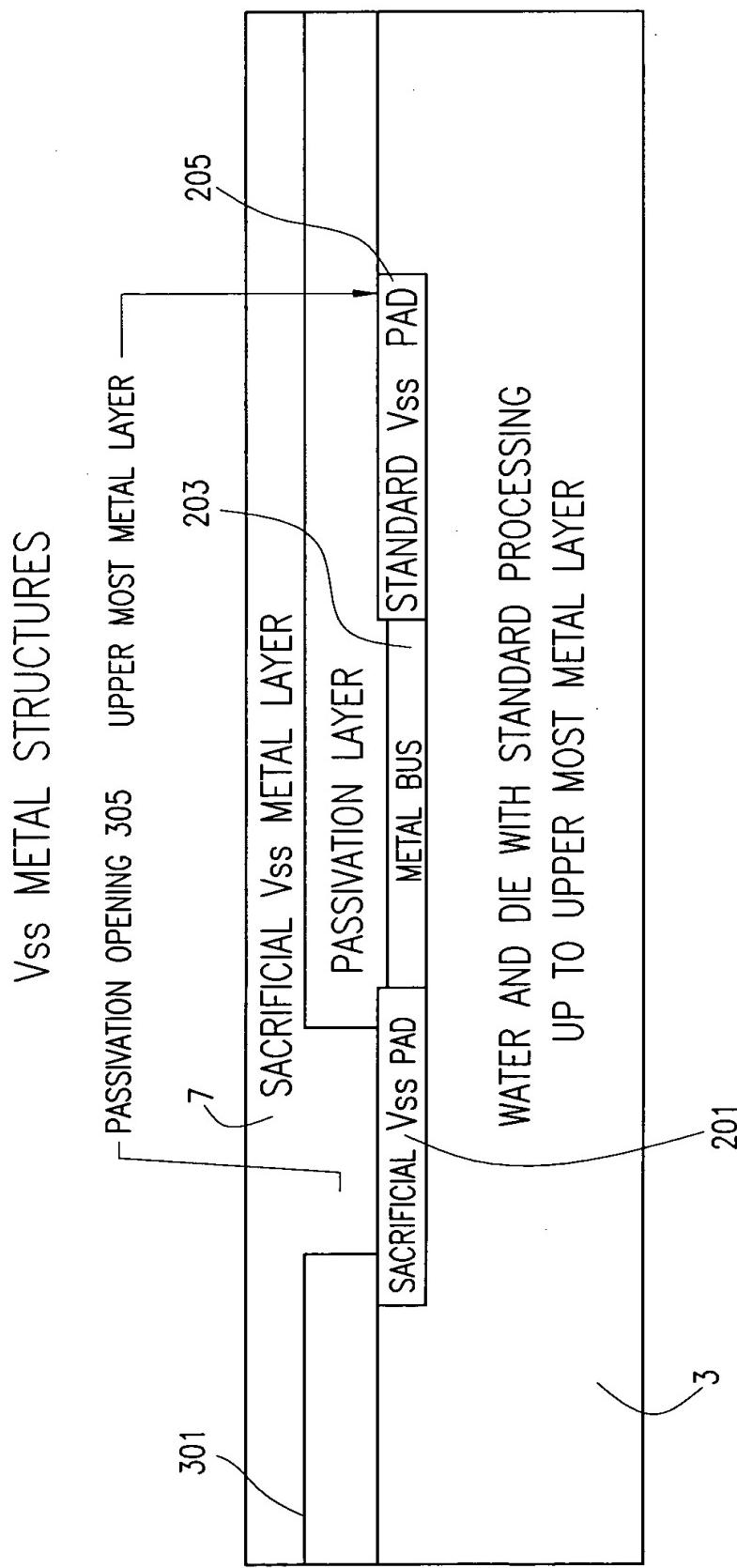


FIG. 5

